



Dart Aerospace Ltd.
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D3955-041
Job Sheet 183955



Part No: D3955-041

Job Qty: 4 ea

Part Name: Doubler Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs	10/12/18	10/12/18	0.03	0.49	Waterjet 1		SC 18/10/18
110	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/18
120	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC8-4		OCT 29 2018 68
130	Small Fab	4 pcs	10/12/18	10/12/18	0.00	0.29	Small Fab-5		DAS 9-89
140	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5		38
150	HandFinish	4 pcs	10/12/18	10/12/18	0.00	0.33	HandFinish1		D.B. 18/11/18
160	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC7-3		
170	Packaging	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging1-4		
180	Small Fab	4 pcs	10/12/18	10/12/18	0.00	0.29	Small Fab-5		DAS
190	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5		38
200	Packaging	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2		NOV 2 2 2018
210	QC21-SA	4 Ea	10/12/18	10/12/18	0.00	0.00	QC21		NOV 2 2 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	1.4212 sf (.3553 ea)	100-Waterjet	5119665
MS20427M3-3	Rivet	8 Ea (2 ea)	180-Small Fab	FM134738
MS21086L3	Nut Plate	4 Ea (1 ea)	180-Small Fab	FM134754

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.063	1	206	0
180-Small Fab	MS20427M3-3	8	451	0
	MS21086L3	4	29	0

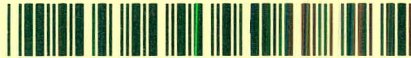
Part Specifications

Specifications could not be found.

Plex 10/1/18 10:05 AM Dart.Gagnon.Michelle



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Part: D3955 – 041

Job No: 183955

Serial No/Batch: S122067

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/28/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

100-100000-100000

2AC
88
200

100-100000-100000